W/O:			WO	RK ORDER CHAN	GES					
DATE STEP		PROCEDURE CHANGE			E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							. ,,,,			
Part No	:	PAR #:	Fault Categ	jory:	NCR:	Yes N	lo <b>DQ</b>	۱:	_ Date: _	<del>-</del>
		olution:	Disposition	ı:	QA: N/C Closed:				Date:	
NCR:			WORK ORDE	R NON-CONFORM	IANCE (I	NCR)				
DATE	STEP	Description of NC	Corrective Action		ction B		Verification Section C		Approval Chief Eng	Approval
	Section A		Initial Chief Eng	Action Description  Chief Eng		ign & Date				QC Inspector
										in
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							]			

Tuesday, 03/03/2009 8:55:18 AM

Julie Dawson

#### **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

: 46235

: BASKET RIB **Drawing Name** 

Job Number **Estimate Number** 

: 10402

P.O. Number

This Issue

Prsht Rev.

First Issue

**Previous Run** 

Checked & Approved By

: 03/03/2009

: NC

: // : 46061 S.O. No. :

Type

Part Number

: D31661

**Drawing Number** 

: D3166 REV.A2

**Project Number Drawing Revision**  : N/A

Material

**Due Date** 

: 09/03/2009

Qty:

12 Um: Each

Written By

Comment

New issue KJ

Est: B 08.12.05 Updated bending program on step 3 per NCR

: LARGE FAB ASSY

W/O43165 KJ Verified by: EC

Est Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

#### **Additional Product**

Job Number:



Seq. #:

Description:

1.0 M304TS0750W065

304 SQ Tube .75x.75x.065W



Comment: Qty.:

5.2500 f(s)/Unit Total:

63.0000 f(s)

304 SQ Tube.75x.75x.065W (M304TS0750W065)

Material: 304/316 SS tube 0.065" wall

Batch 27110839

09-03-03

2.0

SKIDTUBES 1

SKIDTUBESS RESOURCE 1

BENDING MACHINE - SKIDTUBES

19-03-04



Comment: LANDING GEAR RESOURCE 1

Cut 3/4" x 3/4" square tubing 60.00" long.

09-03-03

3.0

BENDING

Comment: BENDING MACHINE

MB

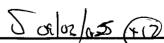
-Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASBE, and folio FT004.

4.0

DIMENSIONAL CHECK



Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)



5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: Basket

09-03-05

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
						L					
Part No	:	PAR #: Fault Category:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date:					

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_ QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE		Description of NC	Corrective Action Section B			Varification					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
								i			
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							ii				
					1						

Date:

Tuesday, 03/03/2009 8:55:18 AM

Uset:

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET RIB

Job Number: 46235

Part Number: D31661

Job Number:



Seq. #:

**Machine Or Operation:** 

**Description:** 

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF -03-05

W/O:			WORK ORDER CHANGES							
DATE	STEP		PRO	OCEDURE CHANGE	Ву	Date	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:		PAR #:	Fault Category:	NCR: Y	es No <b>DC</b>	)A:	Date: _		
	Res	olution:		Disposition:	O A : N/C	Closed		Doto		

	WORK ORDER NON-CONFORMANCE (NCR)								
0.750	Description of NC		Corrective Action Section B						
SIEP	Section A	Initial Chief Eng	Action Description  Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
						l ·			
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Action Description Sign & Verification Section C Chief Eng		

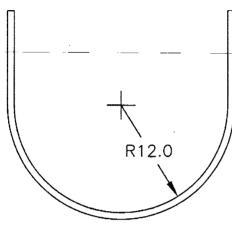




	DESIG	#	DRAWN BY	DART AEROSF HAWKESBURY, ONTAR	
1	CHEC	KED	APPROVED	DRAWING NO.	REV. A
		#	4	D3166	SHEET 1 OF 1
1	DATE			TITLE	SCALE
	02.0	07.10		BASKET HOOP	NTS
	Α		02.07.10	NEW ISSUE	
1	11	16	24 04 08	2741 1 140 260	

DELEASED OLOR-OLOR

A1 A 04.04.08 38+1-1 was 36.0



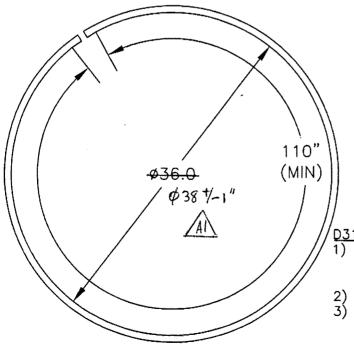
10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)

2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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WITHOUT NOTICE
WORK ORDER

D3166-3 BASKET HOOP

1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)

2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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		WO	RK ORDER CHANG	GES			<u>.</u>				
STEP	PROCEDURE CHANGE			E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							į.				
:	PAR #:	Fault Categ	ory:	NCR: Yes No DQA: Date:							
Reso	olution:	Disposition:			_ QA: N/C Closed: Date:						
		WORK ORDE	R NON-CONFORM	ANCE (	NCR)						
STEP	Description of NC				Veriti		cation	Approval	Approval		
Section A		Chief Eng	Action Description Chief Eng	ion Sign & Date		Section C		Chief Eng	QC Inspector		
				:							
	1,										
		:PAR #: Resolution: STEP Description of NC	STEP PROCEDURE CHAN  PAR #: Fault Category  Resolution: Disposition  WORK ORDE  STEP Description of NC Section A Initial	STEP PAR #: Fault Category:  Resolution: Disposition:  WORK ORDER NON-CONFORM  STEP Description of NC Section A	PAR #: Fault Category: NCR:  Resolution: Disposition: QA: N  WORK ORDER NON-CONFORMANCE (I  STEP Description of NC Section A Corrective Action Section B  Initial Action Description Chief Eng Chief Eng Chief Eng	STEP PROCEDURE CHANGE By  PROCEDURE CHANGE By  Resolution: PAR #: Fault Category: NCR: Yes N  Resolution: Disposition: QA: N/C Clos  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC Section A Corrective Action Section B  Initial Chief Eng C	STEP PROCEDURE CHANGE By Date  PAR #: Fault Category: NCR: Yes No DQ Resolution: Disposition: QA: N/C Closed:  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC Section A Corrective Action Section B Chief Eng Action Description Chief Eng Chief En	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE  By Date Qty Chief Eng / Prod Mgr.  PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: Date: Verification Section B  WORK ORDER NON-CONFORMANCE (NCR)  STEP Description of NC		

DRAWING NO. TITLE D3166 BASI	REV.	DART AEROSPACE I		SHEET NO.	SCALE
DRAWN AJS	CHECKED	MFG. APPR.	APPROVED AND	1 OF 1 DE APPR	NTS
DATE 08.12.11	DATE 08. 2.15	DATE 08/12/15	DATE 05/12/16	DATE 08.12.16	
	1) MODIF	Y MATERIAL NOTE FOR D	1166-1 AS SHOWN:		
<u>IS:</u>	60.0	304/316 SS, 3/4 X 3/4 X 0.0 00" LONG 5. DART SPEC M304TS0.75		BING,	**
WAS:					
	0.75	304/316 SS SQUARE TUB 5" x 0.75" x 0.063 WALL, 60. F DART SPEC. M304TS0.7	00" LONG		
IS:	2) MODIF	Y MATERIAL NOTE FOR D	3166-3 AS SHOWN:		
<u>io.</u>	120	304/316 SS, 3/4 X 3/4 X 0.0 .00" LONG F. DART SPEC M304TS0.75		BING,	
SHOP COPY RETURN TO REGINEERING ENGINEERING UNCONTROLLED COI SUBJECT TO AMENDMEN WITHOUT NOTICE WORK, ORDER NO. 400 3	0.75	304/316 SS SQUARE TUB   x 0.75  x 0.063 WALL, 120   DART SPEC. M304TS0.75	.00" LONG		
D S S S S S S S S S S S S S S S S S S S		REASON: SEE PAR 08	-005		

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